Temperature Control Unit

TT-180

Universal small temperature control unit with remarkable price- performance conditions

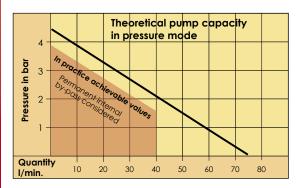
Operational use: with water up to 90°C r with oil up to 150°C r

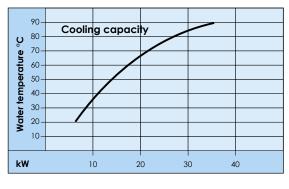
mould weight up to 600 kg mould weight up to 300 kg











Features included

- Submersible seal less pump manufactured from bronze. Pressure is indicated by a manometer.
- Self-optimizing temperature controller with digital display of the set and actual temperature.
 With high precision regulation in ¹/₁₀° range.
 Can be adjusted to indicate °C or °F.
- Automatic water refill or manual oil refill.
- Lime scale free heat exchanger.
- · Corrosion free unit with a long life span.
- All components in contact with water are made of stainless steel or bronze.
- Heating switchable in stages switchable from 3 kW oil operation to 9 kW water operation.
- · Safety devices:
 - The pre-warning indicates a low level. The unit continues to operate. If the level continues to drop, the unit switches off.
 - Separate mechanical safety thermostat and electronic temperature limiter installed in the controller.
 - Main switch, automatic cutout, transformer and motor protection switch.
- Horn in case of failure: The level pre-warning is indicated with a continuous sound. All other safety information is indicated by an intermittent sound.
- All failures are visually indicated.
- Castors.

This unit is very solid and built for a long life span, unproblematic operation, also at hardest operating conditions.

OOL-IEMP

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Technical data

Temperature range with water up to 90°C with oil up to 150°C

Temperature control self-optimizing, electronic microprocessor controller MP-888 with

digital display of the set and actual value. Automatic temperature

monitoring.

Heating capacity (switchable) 9 kW water operation 3 kW oil operation

Switchable in stages 3 / 6 / 9 kW none, 3 kW

Cooling capacity 35 kW at 90°C **Pump capacity** motor 0,75 kW

Pressure mode max. 4,5 bar / max. 75 l/min. Vacuum mode vacuum max. 8 mH₂O

Content of unit min. 5 litres, max. 7 litres

Connections

Medium 1/2" BSP female thread

Cooling water

3/8" BSP male thread, inlet with water filter 3/8" BSP female thread

Length: 670 mm x Width: 260 mm x Height: 650 mm, incl. castors

Dimensions Length: 670 mm x Width: 260 mm x Height: 650 mm, incl. castors

Weight approx. 55 kg empty
Colour silvergrey RAL 7001

All possible voltages are available from 3 x 200 V to 3 x 600 V and 50/60 Hz. The units are available conform to UL/CSA specifications. For the USA market the units are equipped with

NPT - thread connections and the controller is adjusted to indicate °F.

Electronic temperature controller MP-888

The electronic controller can be adjusted to indicate $^{\circ}$ C or $^{\circ}$ F. The analogue interfaces 0 – 5 V, 0 – 10 V and 4 – 20 mA are standard included in the controller – there is **no additional price** for them.

The self-optimizing feature on this controller allows a very high regulating accuracy even at high temperatures and adheres to the set temperatures independently of the consumer.



-Set temperature (required temperature) Adjustable in ¹/₁₀° range

Actual temperature (effective temperature) displayed in ¹/₁₀° range

Flow control - is not built-in in this model.

If the flow control is desired, we advise our model TT-188, which has flow control, mould drainage and leakstopper device.

