# Measuring and testing instrument



## **Comparison measuring unit for Temperature Control Units**

#### Simple and reliable checking of temperature, pressure and flow rate

The measuring and testing instrument TT-1'000 has been designed for a reliable examination of Temperature Control Units all arts. It makes possible to check the temperature controller and temperature probe without removing these components of the Temperature Control Unit. The measuring instrument works within the temperature range of -20°C up to +360°C.

The controller - adjusted with a calibrator - guarantees a precision of +/- 0.5°C in the comparison measurements.

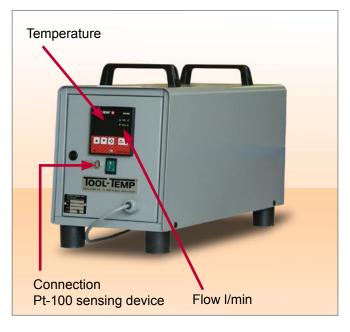
The pressure measurement is made thanks to a precision manometer which shows values in the pressure range as well as in the vacuum range. The integrated flow control displays the effective flow rate by several pressures and temperatures. With this information the function and state of the pump can be easily checked.

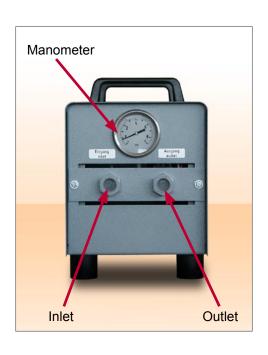
To record the measurements, an additional precision sensing device Pt-100 or a 0-10 V output of the controller for an actual value indication are available. To protocol the temperature measurements, it is possible to connect a writer device to one of these two outputs.

It is possible to check all Temperature Control Units which have connections from 3/8" up to 3/4". Water, pressurised water, heat transfer oil or synthetic heat transfer liquid can be used as circulating medium with the measuring instrument.

#### Domain of use:

The main domain of use of the measuring instrument is the precision check in the sense of a function check (ISO - 9000). In addition, the measuring and testing instrument is a reliable help to check that a Temperature Control Unit has been efficiently and correctly repaired.







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#### **Technical Data**

**Operational use:** For Temperature Control Units with 3/8", 1/2" and 3/4" - connections

**Connections:** 3/4" female thread (inside diameter 19 mm)

Temperature range: -20°C up to +360°C

Pressure indication: -1 bar up to +9 bar

Flow range: 5 litres up to 80 litres/minute

(if required 1 up to 35 l/min also possible)

Medium: Water, pressurised water, heat transfer oil or

synthetic heat transfer liquid

Precision:

Temperature: +/- 0,5°C, respectively according to enclosed test report

Pressure: accuracy class 1

Flow control: 4 - 10 l/min +/- 1,5 l/min

10 - 30 l/min +/- 1,0 l/min 30 - 70 l/min +/- 1,5 l/min

**Output:** Separate Pt-100 for the connection of a temperature-writer or

0-10 V as output of the temperature indication

**Electrical connection:** 230 V, 50/60 Hz - standard

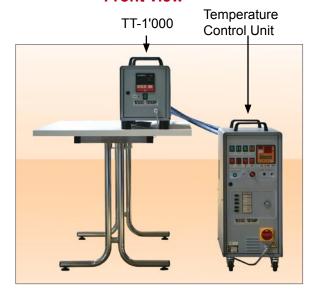
110 - 120 V, 50/60 Hz - on requirement

**Dimensions:** Length: 580 mm x Width: 255 mm x Height: 370 mm

Weight: approx. 22 kg

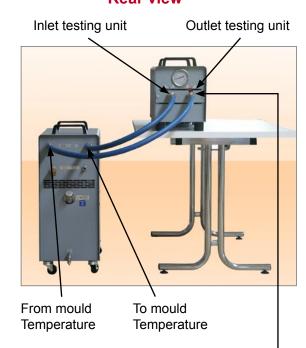
Colour: Silver grey RAL 7001

#### **Front view**



Example, how to test a Temperature Control Unit.

### **Rear view**



For pressure measuring, mount a stop valve at the outlet of the testing unit.

\* Connecting hoses and stop valves are excluded from scope delivery.

